

4249



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT400234-7
Job Sheet 176410



w/s

Part No: RBT400234-7

Job Qty: 6 ea

Part Name: Block



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 4/23/18

Job Tracking No:

Due Date: 5/14/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400234-3 Rev. 0 IPP Rev. A 18.04.23 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	6 Ea		5/14/18	0.00	0.00	Start Up Waterjet2		PL 18/01/27
110	Waterjet	6 pcs		5/14/18	0.00	0.60	Waterjet 2 OMAX		PL 18/04/27
120	QC	6 pcs		5/14/18	0.00	0.00	QC2 Waterjet-2		PL 18/04/27
130	QC	6 pcs		5/14/18	0.00	0.00	QC8-6		
140	Packaging	6 pcs		5/14/18	0.00	0.00	Packaging3		MAY 04 2018
150	QC21-SA	6 Ea		5/14/18	0.00	0.00	QC21		21 MAY 04 2018

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-B-0.500X2.250	Hot Rolled Steel Bar 0.500" X 2.250"	.3000 ft (.05 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
1-Start up Operation	MT-HRS-B-0.500X2.250	0	6	0

Part Specifications

Specifications could not be found.

Plex 4/23/18 2:10 PM dart.logan.david

ONE 4-23

GA136 PB



Container No: S066048

Part: RBT400234-7

Job No: 176410

Serial No/Batch: S066048

Revision: 0

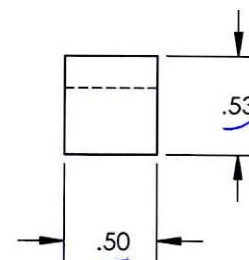
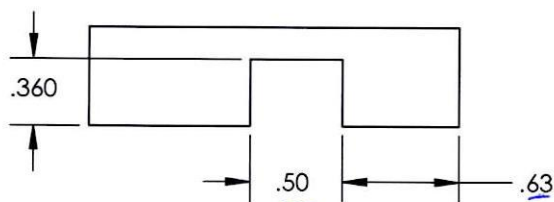
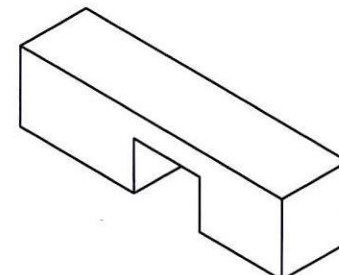
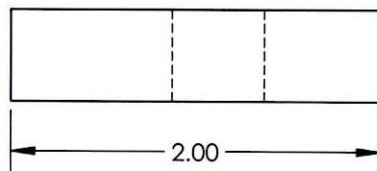
Inspector:

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Date: 04/27/18

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



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DART AEROSPACE	
TITLE CALIBRATOR ASSEMBLY	
DWG NO. RBT400234-7	REV
MAT'L 1018	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH SEE -1 WELDMENT
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	BELL 206 ALL SEE SHEET 1
DATE 6/30/2014	SHEET 5 OF 5